

# 10

# **N2 control through the embedded fieldbus interface (EFB)**

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## **Contents of this chapter**

The chapter describes N2 control through the embedded fieldbus interface (EFB): supported functionality, services and objects as well as how to configure the N2 with parameters.

## **N2 overview**

The N2 fieldbus connection to the ACH580 drives is based on an industry standard RS-485 physical interface. The N2 fieldbus protocol is a master-slave type, serial communication protocol, used by the Johnson Controls Metasys® system. In the Metasys architecture the N2 fieldbus connects object interfaces and remote controllers to network control units (NCUs).

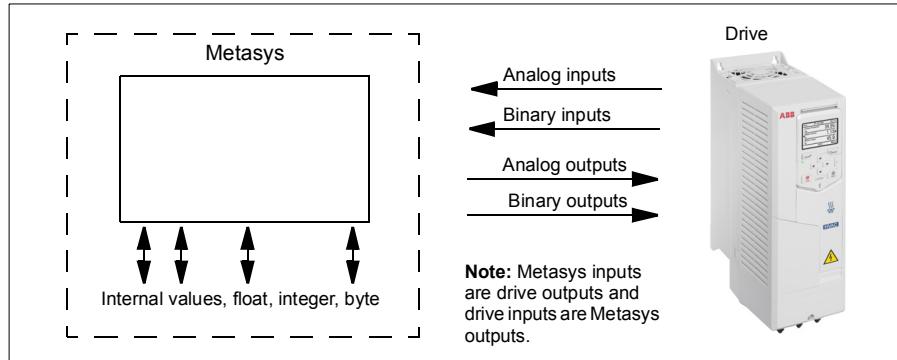
The N2 fieldbus can also be used to connect ACH580 drives to the Metasys Companion product line.

This section describes the use of the N2 fieldbus with the ACH580 drive's connection and does not describe the protocol in detail.

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## Supported features

In the N2 fieldbus protocol the ACH580 drive appears as a "virtual object".



A virtual object is made up of:

- analog inputs
- binary inputs
- analog outputs
- binary outputs
- internal values for floating point, integer, and byte values.

The ACH580 drive does not support N2 fieldbus communication "internal values".

All of the analog and binary I/O objects are listed below, starting with N2 analog input objects.

Analog input - the analog input objects support the following features:

- analog input actual value in engineering units
- low alarm limit
- low warning limit
- high warning limit
- high alarm limit
- differential value for the hysteresis of the alarms and warnings
- change of state (COS) enabled
- alarm enabled
- warning enabled
- override value is received, but there is no action taken.

Binary input - the binary input objects support the following features:

- binary input actual value
- normal / alarm state specification
- alarm enabled
- change of state (COS) enabled
- override value is received, but there is no action taken.

Analog output - the analog output objects support the following features:

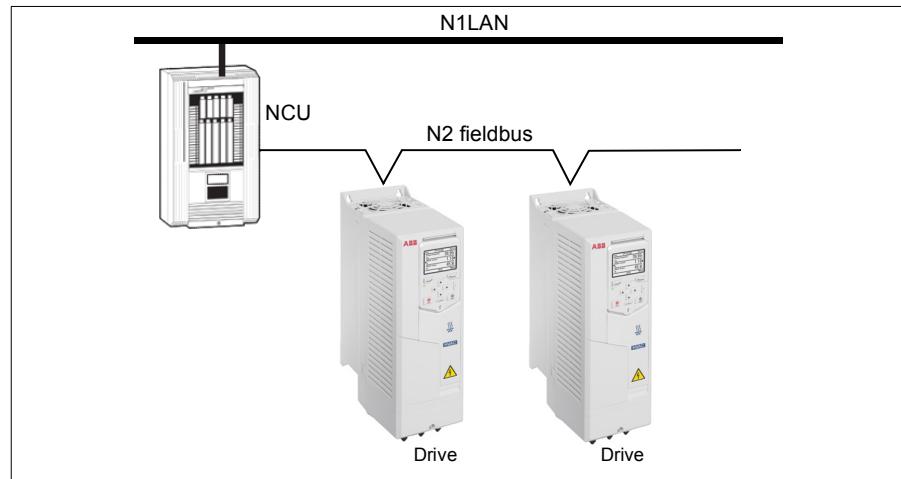
- analog output value in engineering units
- override value is used to change the analog output value. It is not possible to return to the previous value by removing the override. The override feature is used only to change the value.

Binary output - the binary output objects support the following features:

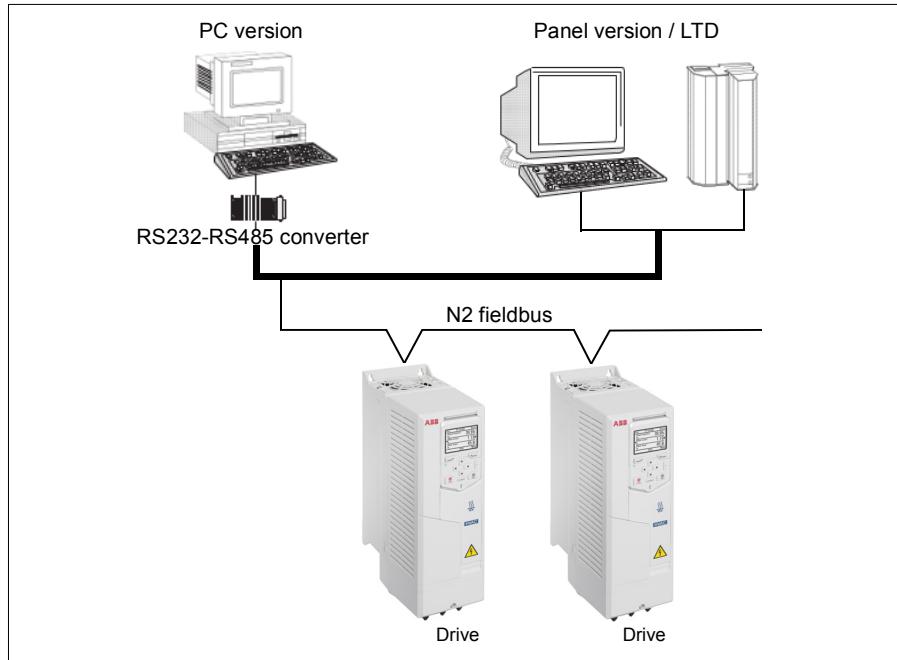
- binary output value
- override value is used to change the binary output value. It is not possible to return to the previous value by removing the override. The override feature is used only to change the value.

## Metasys integration

The following diagram shows the drives' integration to the Johnson Controls Metasys system.



The following diagram shows the drive's integration to the Johnson Controls Metasys Companion system.



On the N2 fieldbus each ACH580 drive can be accessed by the full complement of Metasys FMS features, including change-of-state (COS) monitoring, alarm notification, scheduling, trend, and totalization.

On one N2 fieldbus segment there can be up to 32 nodes while integrating ACH580 drives with Johnson Controls Metasys.

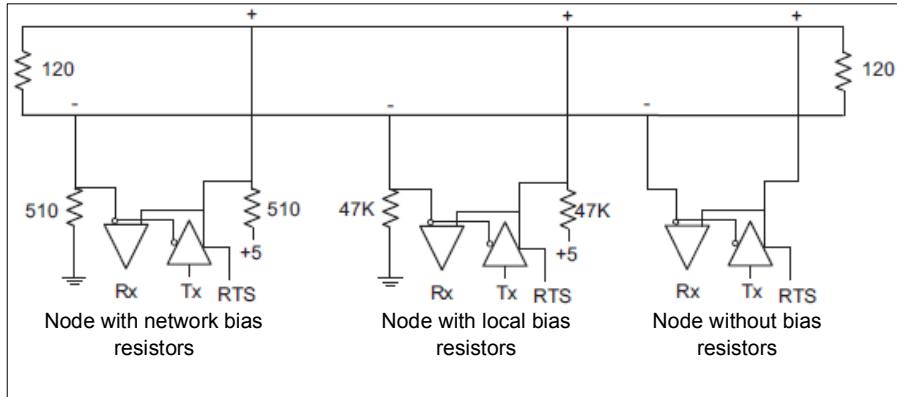
#### ■ Drive device type

For the Metasys and Metasys Companion products, the device type for the ACH580 drive is VND.

## Hardware installation

### Connecting devices to a N2 EIA-485 network

The figure shows three types of nodes connected on the EIA-485 network.



### Connecting the drive to the building automation controller

For connecting the EFB terminal block X5 of the drive to the building automation controller via the EIA-485 network, see section [Connecting the drive to the fieldbus on page 214](#).

## N2 analog input objects

The following table lists the N2 analog input objects defined for the ACH580 drive.

| N2 analog inputs |                   |  |              |       |            |       |
|------------------|-------------------|--|--------------|-------|------------|-------|
| No               | Object            | Drive parameter                            | Scale factor | Units | Range      | Notes |
| AI1              | OUTPUT FREQUENCY  | <a href="#">01.06 Output frequency</a>     | 100          | Hz    | 0...250    |       |
| AI2              | RATED SPEED       | <a href="#">01.62 Abs motor speed %</a>    | 100          | %     | 0...100    |       |
| AI3              | SPEED             | <a href="#">01.01 Motor speed used</a>     | 100          | rpm   | 0...9999   |       |
| AI4              | CURRENT           | <a href="#">01.07 Motor current</a>        | 100          | A     | 0...9999   |       |
| AI5              | TORQUE            | <a href="#">01.10 Motor torque</a>         | 100          | %     | -200...200 |       |
| AI6              | POWER             | <a href="#">01.17 Motor shaft power</a>    | 10           | kW    | 0...9999   |       |
| AI7              | DRIVE TEMPERATURE | <a href="#">05.11 Inverter temperature</a> | 10           | %     | -40...160  |       |

| N2 analog inputs |                   |   |              |       |            |   |
|------------------|-------------------|---|--------------|-------|------------|---|
| No               | Object            | Drive parameter                               | Scale factor | Units | Range      | Notes   |
| AI8              | KILOWATT HOURS    | 01.58 Cumulative inverter energy (resettable) | 10           | kW    | 0...65535  |   |
| AI9              | MEGAWATT HOURS    | Derived value                                 | 10000        | MWh   | 0...65535  | Parameter 01.54 Cumulative inverter energy / 1000   |
| AI10             | RUN TIME          | 05.03 Hours run                               | 10           | h     | 0...65535  |   |
| A11              | DC BUS VOLTAGE    | 01.11 DC voltage                              | 100          | V     | 0...999    |   |
| AI12             | OUTPUT VOLTAGE    | 01.13 Output voltage                          | 1            | V     | 0...999    |   |
| AI13             | PRC PID FEEDBACK  | 40.97 Process PID feedback %                  | 100          | %     | 0...100    |   |
| AI14             | PRC PID DEVIATION | 40.99 Process PID deviation %                 | 100          | %     | 0...100    |   |
| AI15             | EXT PID FEEDBACK  | Derived value                                 | 10           | %     | 0...100    | = 71.02 Feedback act value * 1000 / 71.14 Setpoint scaling  |
| AI16             | EXT PID DEVIATION | Derived value                                 | 10           | %     | 0...100    | = 71.04 Deviation act value * 1000 / 71.14 Setpoint scaling   |
| AI17             | LAST FAULT        | Derived value                                 | 1            |       | fault code | Most recent fault   |
| AI18             | PREV FAULT        | Derived value                                 | 1            |       | fault code | Second most recent fault  |
| AI19             | OLDEST FAULT      | Derived value                                 | 1            |       | fault code | Third most recent fault   |
| AI20             | AI 1 ACTUAL       | 12.101 AI1 percent value                      | 100          | %     | 0...100    |   |
| AI21             | AI 2 ACTUAL       | 12.102 AI2 percent value                      | 100          | %     | 0...100    |   |
| AI22             | AO 1 ACTUAL       | 13.11 AO1 actual value                        | 1000         | mA    | 0...20     |   |
| AI23             | AO 2 ACTUAL       | 13.21 AO2 actual value                        | 1000         | mA    | 0...20     |   |
| AI24             | MOTOR TEMP        | Derived value                                 | 1            | °C    | 0...200    | <p>Value is derived from 35.01, 35.02 and 35.03:</p> <ul style="list-style-type: none"> <li>If 35.11 and 35.21 are both non-zero, the temperature is the maximum value of 35.02 and 35.03.</li> <li>If only 35.11 is non-zero, the temperature is value of 35.02.</li> <li>If only 35.21 is non-zero, the temperature is value of 35.03.</li> <li>If both 35.11 and 35.21 are zero, the value is as 35.01.</li> </ul> |

## N2 binary input objects

The following table lists the N2 binary input objects defined for the ACH580 drive.

| N2 binary inputs |                        |   |  |
|------------------|------------------------|---|--|
| No               | Object                 | Drive parameter                                 | Range  |
| BI1              | STOP/RUN               | Status Word, bit 2                              | 0 = Drive received start command<br>1 = Drive has not received start command |
| BI2              | FORWARD/REVERSE        | Status Word, bit 11                             | 0 = Forward, 1 = Reverse   |
| BI3              | FAULT STATUS           | Status Word, bit 15                             | 0 = OK, 1 = Drive fault  |
| BI4              | RELAY 1 STATUS         | <a href="#">10.21 RO status</a> , bit 0         | 0 = Off, 1 = On  |
| BI5              | RELAY 2 STATUS         | <a href="#">10.21 RO status</a> , bit 1         | 0 = Off, 1 = On  |
| BI6              | RELAY 3 STATUS         | <a href="#">10.21 RO status</a> , bit 2         | 0 = Off, 1 = On  |
| BI7              | RELAY 4 STATUS         | <a href="#">15.04 RO/DO status</a> , bit 0      | 0 = Off, 1 = On  |
| BI8              | RELAY 5 STATUS         | <a href="#">15.04 RO/DO status</a> , bit 1      | 0 = Off, 1 = On  |
| BI9              | DIGITAL OUTPUT1 STATUS | <a href="#">15.04 RO/DO status</a> , bit 2      | 0 = Off, 1 = On  |
| BI10             | INPUT 1 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 0 | 0 = Off, 1 = On  |
| BI11             | INPUT 2 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 1 | 0 = Off, 1 = On  |
| BI12             | INPUT 3 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 2 | 0 = Off, 1 = On  |
| BI13             | INPUT 4 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 3 | 0 = Off, 1 = On  |
| BI14             | INPUT 5 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 4 | 0 = Off, 1 = On  |
| BI15             | INPUT 6 STATUS         | <a href="#">10.02 DI delayed status</a> , bit 5 | 0 = Off, 1 = On  |
| BI16             | EXTERNAL 2 SELECT      | DCU Status Word, bit 14                         | 0 = EXT1 active, 1 = EXT2 active   |
| BI17             | HAND/AUTO              | DCU Status Word, bit 12                         | 0 = AUTO, 1 = HAND   |
| BI18             | ALARM                  | DCU Status Word, bit 16                         | 0 = OK, 1 = Warning/alarm  |
| BI20             | DRIVE READY            | DCU Status Word, bit 0                          | 0 = Not ready, 1 = Ready   |
| BI21             | AT SETPOINT            | DCU Status Word, bit 7                          | 0 = No, 1 = At setpoint  |
| BI22             | RUN ENABLED            | DCU Status Word, bit 1                          | 0 = Not enabled, 1 = Enabled   |
| BI23             | N2 LOCAL MODE          | DCU Status Word, bit 13                         | 0 = Auto, 1 = N2 local   |
| BI24             | N2 CONTROL SRC         | DCU Status Word, bit 26                         | 0 = No, 1 = Yes  |
| BI25             | N2 REF1 SRC            | DCU Status Word, bit 27                         | 0 = No, 1 = Yes  |

| N2 binary inputs |             |                         |                 |  |
|------------------|-------------|-------------------------|-----------------|--|
| No               | Object      | Drive parameter         | Range           |  |
| BI26             | N2 REF2 SRC | DCU Status Word, bit 28 | 0 = No, 1 = Yes |  |

## N2 analog output objects

The following table lists the N2 analog output objects defined for the ACH580 drive.

| N2 analog outputs |                    |  |              |       |                  |  |
|-------------------|--------------------|--|--------------|-------|------------------|--|
| No                | Object             | Drive parameter                                    | Scale factor | Units | Range            | Notes  |
| AO1               | REFERENCE 1        | Reference 1  | 10           | %     | 0...100          |  |
| AO2               | REFERENCE 2        | Reference 2  | 10           | %     | 0...100          |  |
| AO3               | ACCEL TIME 1       | No direct mapping                                  | 1000         | s     | 0.1...1800       | If parameter <a href="#">99.04 Motor control mode</a> is set <ul style="list-style-type: none"> <li>to vector mode (<a href="#">99.04 = 0</a>), map to <a href="#">23.12 Acceleration time 1</a>.</li> <li>to scalar mode (<a href="#">99.04 = 1</a>), map to <a href="#">28.72 Freq acceleration time 1</a>.</li> </ul> |
| AO4               | DECCEL TIME 1      | No direct mapping                                  | 1000         | s     | 0.1...1800       | If parameter <a href="#">99.04 Motor control mode</a> is set <ul style="list-style-type: none"> <li>to vector mode (<a href="#">99.04 = 0</a>), map to <a href="#">23.13 Deceleration time 1</a>.</li> <li>to scalar mode (<a href="#">99.04 = 1</a>), map to <a href="#">28.73 Freq deceleration time 1</a>.</li> </ul> |
| AO5               | CURRENT LIMIT      | <a href="#">30.17 Maximum current</a>              | 100          | A     | 0...1.3 $I_{2N}$ |  |
| AO6               | PID1-CONT GAIN     | <a href="#">40.32 Set 1 gain</a>                   | 100          | %     | 0.1...100        |  |
| AO7               | PID1-CONT I-TIME   | <a href="#">40.33 Set 1 integration time</a>       | 10           | s     | 0.1...600        |  |
| AO8               | PID1-CONT D-TIME   | <a href="#">40.34 Set 1 derivation time</a>        | 10           | s     | 0...10           |  |
| AO9               | PID1-CONT D FILTER | <a href="#">40.35 Set 1 derivation filter time</a> | 10           | s     | 0...10           |  |
| AO10              | PID2-CONT GAIN     | <a href="#">41.32 Set 2 gain</a>                   | 100          | %     | 0.1...100        |  |
| AO11              | PID2-CONT I-TIME   | <a href="#">41.33 Set 2 integration time</a>       | 10           | s     | 0.1...600        |  |
| AO12              | PID2-CONT D-TIME   | <a href="#">41.34 Set 2 derivation time</a>        | 1000         | s     | 0...10           |  |
| AO13              | PID2-CONT D FILTER | <a href="#">41.35 Set 2 derivation filter time</a> | 10           | s     | 0...10           |  |
| AO14              | COMMAND AO 1       | <a href="#">13.91 AO1 data storage</a>             | 10           | %     | 0...100          |  |
| AO15              | COMMAND AO 2       | <a href="#">13.92 AO2 data storage</a>             | 10           | %     | 0...100          |  |

| N2 analog outputs |                   |                           |              |       |           |   |
|-------------------|-------------------|---------------------------|--------------|-------|-----------|---|
| No                | Object            | Drive parameter           | Scale factor | Units | Range     | Notes   |
| AO16              | EXT PID SETPOINT  | 71.21 Internal setpoint 1 | 100          | %     | 0...100   |   |
| AO17              | SPD OUT MIN       | Derived value             | 10           | %     | 0...200   | <p>Writing:</p> <ul style="list-style-type: none"> <li><u>scalar mode</u>: 30.13<br/>Minimum frequency = AO17 * 99.08 Motor nominal frequency</li> <li><u>vector mode</u>: 30.11<br/>Minimum speed = AO17 * 99.09 Motor nominal speed.</li> </ul> <p>Reading:</p> <ul style="list-style-type: none"> <li><u>scalar mode</u>: 99.08<br/>Motor nominal frequency / 30.13 Minimum frequency</li> <li><u>vector mode</u>: 99.09<br/>Motor nominal speed / 30.11 Minimum speed.</li> </ul> |
| AO18              | SPD OUT MAX       | Derived value             | 10           | %     | 0...200   | <p>Writing:</p> <ul style="list-style-type: none"> <li><u>scalar mode</u>: 30.14<br/>Maximum frequency = AO17 * 99.08 Motor nominal frequency</li> <li><u>vector mode</u>: 30.12<br/>Maximum speed = AO17 * 99.09 Motor nominal speed.</li> </ul> <p>Reading:</p> <ul style="list-style-type: none"> <li><u>scalar mode</u>: 99.08<br/>Motor nominal frequency / 30.13 Minimum frequency</li> <li><u>vector mode</u>: 99.09<br/>Motor nominal speed / 30.11 Minimum speed.</li> </ul> |
| AO19              | MAILBOX PARAMETER |                           | 1            |       | 0...65535 | Mailbox feature is not supported  |
| AO20              | MAILBOX DATA      |                           | 1            |       | 0...65535 | Mailbox feature is not supported  |

## N2 binary output objects

The following table lists the N2 binary output objects defined for the ACH580 drive.

| N2 binary outputs |            |                                   |                                 |   |
|-------------------|------------|-----------------------------------|---------------------------------|---|
| No                | Object     | Drive parameter                   | Range                           | Notes   |
| BO1               | STOP/START | DCU Control Word, bit 0 and bit 1 | 0 = Stop,<br>1 = Start to Speed | Stop: set bit 0, clear bit 1<br>Start: set bit 1, clear bit 0 |

| N2 binary outputs |                            |  |   |   |
|-------------------|----------------------------|--|---|---|
| No                | Object                     | Drive parameter  | Range   | Notes   |
| BO2               | FORWARD/REVERSE            | DCU Control Word, bit 12                                   | 0 = Forward, 1 = Reverse  |   |
| BO3               | PANEL LOCK                 | Derived  | 0 = Open, 1 = Locked  | Derived from 96.03 Access level status, bit 14 parameter lock   |
| BO4               | RUN ENABLE                 | Derived value  | 0 = Enable, 1 = Disable   | Invert DCU control word bit 6, RUN_DISABLE  |
| BO5               | REF1/REF2 SELECT           | DCU Control Word, bit 5, EXT                               | 0 = Ref1, 1 = Ref2  |   |
| BO6               | FAULT RESET                | DCU Control Word, bit 4, RESET                             | Change 0 -> 1 Resets  |   |
| BO7               | COMMAND RO 1               | <a href="#">10.99 RO/DIO control word</a> , bit 0          | 0 = Off, 1 = On   |   |
| BO8               | COMMAND RO 2               | <a href="#">10.99 RO/DIO control word</a> , bit 1          | 0 = Off, 1 = On   |   |
| BO9               | COMMAND RO 3               | <a href="#">10.99 RO/DIO control word</a> , bit 2          | 0 = Off, 1 = On   |   |
| BO10              | COMMAND RO 4               | <a href="#">10.99 RO/DIO control word</a> , bit 3          | 0 = Off, 1 = On   |   |
| BO11              | COMMAND RO 5               | <a href="#">10.99 RO/DIO control word</a> , bit 4          | 0 = Off, 1 = On   |   |
| BO12              | COMMAND RO 6               | <a href="#">10.99 RO/DIO control word</a> , bit 5          | 0 = Off, 1 = On   |   |
| BO13              | RESET RUN TIME             | Indirectly mapping   | 0 = N/A, 1 = On<br>(Reset run rime, <a href="#">05.03 Hours run</a> )                               |   |
| BO14              | RESET KWH COUNT            | Indirectly mapping   | 0 = N/A, 1 = On<br>(Reset kWh count <a href="#">01.58 Cumulative inverter energy (resettable)</a> ) |   |
| BO15              | PRC PID SELECT             | <a href="#">40.57 PID set1/set2 selection</a> (indirectly) | 0 = SET1, 1 = SET2  | If BO15 = 0, <a href="#">40.57 PID set1/set2 selection</a> is set to PID Set1 (1). If BO15 = 1, <a href="#">40.57 PID set1/set2 selection</a> is set to PID Set2 (2). |
| BO16              | N2 LOCAL CTL <sup>1)</sup> | DCU Control Word, bit 16                                   | 0 = Auto, 1 = N2  |   |
| BO17              | N2 LOCAL REF <sup>1)</sup> | DCU Control Word, bit 17                                   | 0 = Auto, 1 = N2  |   |
| BO18              | SAVE PARAMETERS            | <a href="#">96.07 Parameter save manually</a> (indirectly) | 0 = N/A, 1 = On<br>(Save Parameters)  |   |
| BO19              | READ MAILBOX               |  | 0 = No, 1 = Yes   | Mailbox feature is not supported  |
| BO20              | WRITE MAILBOX              |  | 0 = No, 1 = Yes   | Mailbox feature is not supported  |

| N2 binary outputs |        |                 |       |       |
|-------------------|--------|-----------------|-------|-------|
| No                | Object | Drive parameter | Range | Notes |

<sup>1)</sup> N2 LOCAL CTL and N2 LOCAL REF have priority over drive input terminals. Use these binary outputs for temporary N2 control of the drive when COMM is not the selected control source Need to be verified.

## DDL file for NCU

The listing below is the data definition language (DDL) file for ACH580 drives used with the network control units (NCU). It is useful when defining drive I/O objects to the network controller units. Below is the ACH580.DDL file listing.

```
*****
*          ABB Drives, ACH 580 Variable Frequency Drive
*****
CSMODEL "ACH_580","VND"

AITITLE "Analog_Inputs"
BITITLE "Binary_Inputs"
AOTITLE "Analog_Outputs"
BOTITLE "Binary_Outputs"
CSAI "AI1",N,N,"FREQ_ACT","Hz"
CSAI "AI2",N,N,"PCT_ACT","%"
CSAI "AI3",N,N,"SPEED","RPM"
CSAI "AI4",N,N,"CURRENT","A"
CSAI "AI5",N,N,"TORQUE","%"
CSAI "AI6",N,N,"POWER","kW"
CSAI "AI7",N,N,"DRV_TEMP_PCT","%"
CSAI "AI8",N,N,"ENERGY_k","kWh"
CSAI "AI9",N,N,"ENERGY_M","MWh"
CSAI "AI10",N,N,"RUN_TIME","H"
CSAI "AI11",N,N,"DC_VOLT","V"
CSAI "AI12",N,N,"VOLT_ACT","V"
CSAI "AI13",N,N,"PID1_ACT","%"
CSAI "AI14",N,N,"PID2_DEV","%"
CSAI "AI15",N,N,"PID2_ACT","%"
CSAI "AI16",N,N,"PID2_DEV","%"
```

CSAI "AI17",N,N,"LAST\_FLT","Code"  
CSAI "AI18",N,N,"PREV\_FLT","Code"  
CSAI "AI19",N,N,"1ST\_FLT","Code"  
CSAI "AI20",N,N,"AI\_1\_ACT","%"  
CSAI "AI21",N,N,"AI\_2\_ACT","%"  
CSAI "AI22",N,N,"AO\_1\_ACT","mA"  
CSAI "AI23",N,N,"AO\_2\_ACT","mA"  
CSAI "AI24",N,N,"MTR\_TEMP","°C"  
CSBI "BI1",N,N,"STOP/RUN","STOP","RUN"  
CSBI "BI2",N,N,"FWD/REV","FWD","REV"  
CSBI "BI3",N,N,"FAULT","OK","FLT"  
CSBI "BI4",N,N,"RELAY\_1","OFF","ON"  
CSBI "BI5",N,N,"RELAY\_2","OFF","ON"  
CSBI "BI6",N,N,"RELAY\_3","OFF","ON"  
CSBI "BI7",N,N,"RELAY\_4","OFF","ON"  
CSBI "BI8",N,N,"RELAY\_5","OFF","ON"  
CSBI "BI9",N,N,"DO\_1","OFF","ON"  
CSBI "BI10",N,N,"INPUT\_1","OFF","ON"  
CSBI "BI11",N,N,"INPUT\_2","OFF","ON"  
CSBI "BI12",N,N,"INPUT\_3","OFF","ON"  
CSBI "BI13",N,N,"INPUT\_4","OFF","ON"  
CSBI "BI14",N,N,"INPUT\_5","OFF","ON"  
CSBI "BI15",N,N,"INPUT\_6","OFF","ON"  
CSBI "BI16",N,N,"EXT1/2","EXT1","EXT2"  
CSBI "BI17",N,N,"HND/AUTO","AUTO","HAND"  
CSBI "BI18",N,N,"ALARM","OFF","ON"  
CSBI "BI20",N,N,"DRV\_READY","NO","YES"  
CSBI "BI21",N,N,"AT\_SETPT","NO","YES"  
CSBI "BI22",N,N,"RUN\_ENAB","NO","YES"  
CSBI "BI23",N,N,"N2\_LOC\_M","AUTO","N2\_L"  
CSBI "BI24",N,N,"N2\_CTRL","NO","YES"  
CSBI "BI25",N,N,"N2\_R1SRC","NO","YES"  
CSBI "BI26",N,N,"N2\_R2SRC","NO","YES"  
CSAO "AO1",Y,Y,"REF\_1","%"

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CSAO "AO2",Y,Y,"REF\_2","%"  
CSAO "AO3",Y,Y,"ACCEL\_1","s"  
CSAO "AO4",Y,Y,"DECEL\_1","s"  
CSAO "AO5",Y,Y,"CURR\_LIM","A"  
CSAO "AO6",Y,Y,"PID1\_GN","%"  
CSAO "AO7",Y,Y,"PID1\_I","s"  
CSAO "AO8",Y,Y,"PID1\_D","s"  
CSAO "AO9",Y,Y,"PID1\_FLT","s"  
CSAO "AO10",Y,Y,PID2\_GN,"%"  
CSAO "AO11",Y,Y,"PID2\_I","s"  
CSAO "AO12",Y,Y,"PID2\_D","s"  
CSAO "AO13",Y,Y,"PID2\_FLT","s"  
CSAO "AO14",Y,Y,"CMD\_AO\_1","%"  
CSAO "AO15",Y,Y,"CMD\_AO\_2","%"  
CSAO "AO16",Y,Y,"PI2\_STPT","%"  
CSAO "AO17",Y,Y,"MIN\_SPD","%"  
CSAO "AO18",Y,Y,"MAX\_SPD","%"  
CSAO "AO19",Y,Y,"MB\_PARAM",""  
CSAO "AO20",Y,Y,"MB\_DATA",""  
CSBO "BO1",Y,Y,"START","STOP","START"  
CSBO "BO2",Y,Y,"REVERSE","FWD","REV"  
CSBO "BO3",Y,Y,"PAN\_LOCK","OPEN","LOCKED"  
CSBO "BO4",Y,Y,"RUN\_ENAB","ENABLE","DISABLE"  
CSBO "BO5",Y,Y,"R1/2\_SEL","EXT\_1","EXT\_2"  
CSBO "BO6",Y,Y,"FLT\_RSET","-","RESET"  
CSBO "BO7",Y,Y,"CMD\_RO\_1","OFF","ON"  
CSBO "BO8",Y,Y,"CMD\_RO\_2","OFF","ON"  
CSBO "BO9",Y,Y,"CMD\_RO\_3","OFF","ON"  
CSBO "BO10",Y,Y,"CMD\_RO\_4","OFF","ON"  
CSBO "BO11",Y,Y,"CMD\_RO\_5","OFF","ON"  
CSBO "BO12",Y,Y,"CMD\_RO\_6","OFF","ON"  
CSBO "BO13",Y,Y,"RST\_RTIM","OFF","RESET"  
CSBO "BO14",Y,Y,"RST\_KWH","OFF","RESET"  
CSBO "BO15",Y,Y,"PID\_SEL","SET1","SET2"

```
CSBO "BO16",Y,Y,"N2_LOC_C","AUTO","N2"
CSBO "BO17",Y,Y,"N2_LOC_R","AUTO","N2"
CSBO "BO18",Y,Y,"SAV_PRMS","OFF","SAVE"
CSBO "BO19",Y,Y,"READ_MB","NO","READ"
CSBO "BO20",Y,Y,"WRITE_MB","NO","WRITE"
```