

Torque Values for Metric Bolts for ABB Drives

Screw	Grade	Tool		Torque	
		<u>mm.</u>	<u>in.</u>	<u>lb./ft.</u>	<u>lb./in.</u>
M4	8.8	7 mm.		1.5	20.4
M5	8.8	8 mm.	5/16 in.	2.5	30
M6	8.8	10 mm.		3.7	44.4
M8	8.8	13 mm.	1/2 in.	3.7-4.5	44.4-54
M10	8.8	17 mm.	11/16 in.	22-32	264-384
M12	8.8	19 mm.	3/4 in.	37-56	444-672